

CERTIFICATE

№ VBG-034-EN 15085-2-2024-01

**Certification body of
VBG CERT OOD**

Certifies that the company:



TM TECHNOLOGY AD

100, Tutrakan Str., 7000, Ruse, Bulgaria

Manufacturing plant:

100, Tutrakan Str., 7000, Ruse, Bulgaria

Has furnished proof to fulfill the all necessary quality requirements for welding,
according to

**EN 15085-2 classification level CL 1
in the type of activity Production (P) and
Maintenance (M)**

in the range indicated in the annex.

Period of validity: **16.04.2024** until **15.04.2027**

Sofia, 16.04.2024

Dipl. Eng. S. Nikolov
Lead Assessor




Dipl. Eng. S. Nikolov
Head of Certification Body

**Range of qualification (Annex)
№ VBG-034-EN 15085-2-2024-01**

Area of application **Production of component for railway vehicles**

Welding processes, acc. to. EN ISO 4063	Material group, acc. to CEN ISO/TR 15608	Dimensions (mm)	Remarks
135	1.2	t ≥ 5 mm	FW
135	1.3	t = 3+60 mm; D≥500 mm	BW
136	1.2	t ≥ 5 mm	FW
136	1.2	t = 7.5+30 mm; D≥500 mm	BW

Welding Coordinators	Name, Surname/ Qualification	Date of birth
Responsible Welding Coordinator	Kalin Abrashev - IWE	28.04.1979
Deputy Welding Coordinator	Pavlina Lazarova - IWE	25.11.1975

General Terms

- This certificate remain valid as long as the conditions laid down in the above mentioned technical specification in reference or the manufacturing conditions in the factory itself are not modified significantly.
- The transfer of this certificate to third parties, as well as its use by third parties, is not permitted.
- This certificate may be reproduced or published for advertising or other purposes only in its entirety, including all applications. The wording of any marketing publications must not be contradictory to the contents of this certificate.
- The certifying body must be notified of following changes:
 - new production plant or changes to key production facilities;
 - changes in the position of responsible welding supervisor;
 - introduction of new welding procedures, new basic materials and corresponding WPQR's (welding procedure qualification records);

In the cases referred to above the certifying body will arrange for an inspection to be performed by the inspection agency.

- The certifying body reserves the right to perform inspections at the company's premises at any time, without having to give notice and subject to additional charge, in the event of questions arising with regard to the manufacturer's qualification.
- This certificate may be withdrawn, amended or modified at any time, with immediate effect and without compensation, if the conditions under which it has been issued have changed or if the requirements of this certificate have not been complied with.
- At least two months before the expiry date there shall be submitted an application to the Inspection authority VBG CERT Ltd. when the qualification should be recertified.
- This certificate does not replace mandatory inspections according to other regulatory documents.